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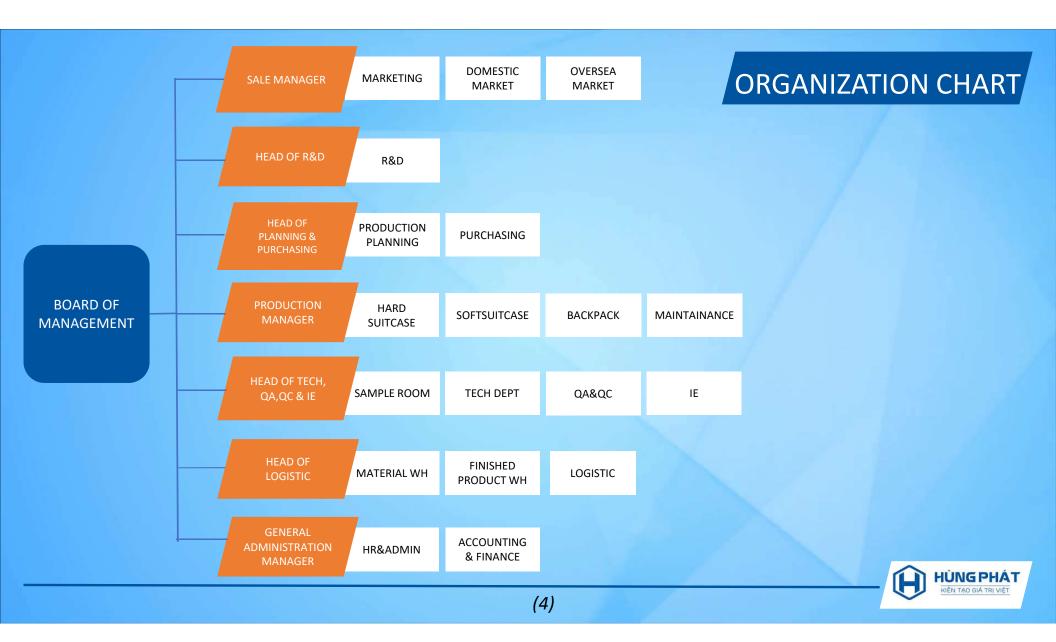
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NO	OVERVIEW		
1	BUSINESS FIELD	Suitcase (hard & soft), backpack, trolley bag, mold, rubber labels, luggage accessories (trolley, wheel, handle, zipper head, slider and puller)	
2	FOUNDATION	2006	
3	ADDRESS	Cau Chua Cluster, GiaCoc Hamlet, KieuKy Commune, GiaLam District, Hanoi, Vietnam.	
4	TOTAL AREA	6500m²	
5	NUMBER OF EMPLOYEES	350	
6	LINES OF PRODUCTION	12 lines (01 luggage accessories, 03 hard suitcase, 02 soft suitcase, 02 backpack, 01 plastic sheet extrusion, 01 vacuum forming, 01 drilling & punching, 01 lining)	
7	MACHINE	Plastic sheet extruder, vacuum forming machine, CNC machine, automatic plastic injection machine, drill & punching machine, edge cutting machine, hand cutting machine, riveting machine, single needle machine, bartack machine, computerized sewing machine	
8	PRODUCTION CAPACITY	Hard suitcase: 70,000 products/month Soft suitcase: 20,000 products/month Backpack: 20,000 products/month	





PRODUCTS



SUITCASES



BACKPACKS



TROLLEY BAGS



TOOL BAG



BRIEFCASES



NON WOVEN & PP WOVEN BAGS



LAPTOP BAG



LABELS















Manulife























QA FLOW CHART – HARD SUITCASE

LINING, PLASTIC **FINISHED ASSEMBLING &** SPREADING/ **FABRICS &** SHEET, SHELL FINISHING **PACKING PRODUCTS** SHIPPING **ACCESSORIES CUTTING** PRINTING **SEWING & VACUUM** WH ASSEMBLING WH CUTTING **FORMING**

+ Fabrics-10% random check: color, item, printing (logo), width, types of deffect.
+ Accessories- 5-10% random check: appearance, color, material, specifications, drop test & walking test (wheel), jerking handle test(handle), material of plastic, quality of

plastic, deformation of

plastic (plastics tape)...

+ Fabric: code, color, type, material, surface, function, nap, width, printing layout, defect type and rate + Cutting mold: specification of mold

and cutting output

- ; e,
 - End line: size, 100% inspection of appearance and workmanship random check of measurement + Expandable

+ Lining:

+ Expandable
compartment: color (match
with zip), harness
,measurment and form (
iron frame), plastic piping (
color, size and durability)

- Inline: random check

- + Plastic sheet: mixture rate, harness test, color, dimension (thickness, length, width), temperature of the machine...
- + Shell:
- Measurement, form, position and size of hole for trolley, handle...

- + Technical check:
- Layout
- Size - Placement
- Type
- + Inline: Random
 check quantity and
 even adhesion of
 studs, the depth of
- the screws + End line:
- Appearance: 100%
- Accessories (wheel, trolley, lock, zip....) -100%
- Workmanship: 100%
- Thread ends

- + Per customer's requirements(if any)
- Specifications
- Dimension: polybag, carton
- AppearanceLabel, sticker,hang tag...
- + Appearance check: 100 %,
- carton (dimension, shipping mark)

- + Shipping mark
- +Other special requirements if any
- + Packing method (Container...), documents, testing or certificate if any



QA FLOW CHART – SOFT SUITCASE

FABRIC, FOAMS& **ACCESSORIE** S WH



SPREADING CUTTING CUTTING



PRINTING, **EMBROIDERY**



ASSEMBLING. FINISHING FINISHING



PACKING



SHIPPING

- + Fabric- 10% random check: color, type, thickness, hardnes(**EVA** laminated fabric), width, waviness & elasticity and defect type and rate.
- + Accessories- 5-10% random check: appearance, color, material, specifications, walking test (wheel), jerking handle test (handle if have), Hanicom form....
- + Fabric: code, color, type, material, surface, function, nap, width, printing layout, defect type and rate, semiproduct
- + PE Foam: waviness

- + Technical points:
- Layout
- Size
- Placement
- Quality
- Density(emb)
- Type (printing) - Washing test (printing)
- + Inline: random check
- + End line: size, appearance and workmanship 100%, random check
- measurements.
- + Inline: random check - - quantity and even adhesion of studs, the depth of the screws
- + End line:
- 100% form and appearance
- Accessories (wheels, trolley, lock): 100%
- Workmanship: 100%
- Thread ends

- + Per customer's requirements(if any) - Specifications
- Dimension:
- polybag, carton - Appearance
- Label, sticker, hang tag... + Appearance
- check: 100 %, carton (dimension, shipping mark)
- + Shipping mark +Other special requirements if any
- + Packing method (Container...), documents, testing or certificate if any



OFFICE & SHOWROOM















TECHNICAL DEPT











VACUUM FORMING DRILLING - PUNCHING





ACCESSORIES ASSEMBLE











PRODUCTION LINES





HARD SUITCASE

SOFT SUITCASE & BACKPACK









AUTOMATIC SUSPENSION LINE





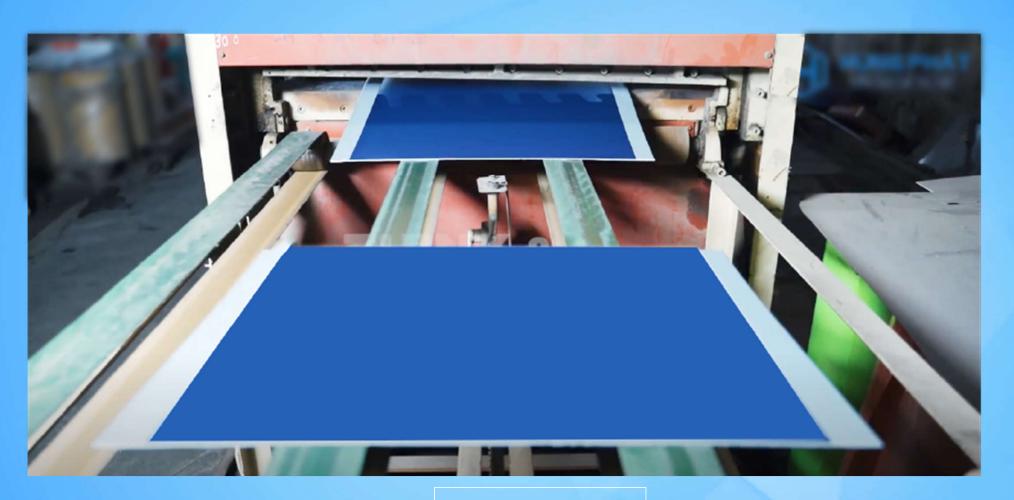


MACHINES



CNC MACHINE





PLASTIC SHEET EXTRUDER





PATTERN PRINTER





PATTERN DIGITIZING TABLE





HUNG PHAT JOINT STOCK COMPANY

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